# **INSTALLATION INSTRUCTIONS FOR MODEL H00962EA**

IMPORTANT: REVIEW ALL INSTRUCTIONS, PARTS LISTS, & INSTALLATION DIAGRAMS BEFORE STARTING INSTALLATION

#### HORN ASSEMBLY

- 1. Follow steps 3-5 for both horns. For best results, mount horns in an unobstructed opening for sound to carry straight ahead. If possible mount with a slight downward angle to allow moisture to drain out.
- 2. For roof mount installation: If vehicle is equipped with interior roof trim panel, remove to install horn.
- 3. Drill 1/2 in. and (2) 5/16 in. holes (use mounting gasket for template, (Horn mounting template)) in position desired for horn.
- 4. Place mounting gasket (item# 3)(H16504S) between base of horn and top of vehicle roof. (You can use silicone to make a better seal between gasket and roof.)
- 5. Place tension washer (item# 6) on lanyard valve (item# 7) as shown in figure 1, next thread lanyard valve into the base of the horn from under the roof. Insert screw (item# 1) through hole of horn base and roof, attach lock washer (item# 4) and hex nut (item# 5). Tighten both screw and lanyard. Connect nylon tubing (item# 10) to lanyard valve using brass insert (item# 9) and tube nut (item# 8). Then run tube to tank location.

(**Optional Step 5**) Mount lanyard valve (item# 7) to bracket (item# 34) using jam nut (item# 35) as shown in figure2. Attach lanyard bracket to desired location using (2) self-tapping screws (item# 33). Place tension washer (item# 6) on mounting elbow (item# 32), next thread the elbow into the base of the horn from under the roof. Insert screw (item# 1) through hole of horn base and roof, attach lock washer (item# 4) and hex nut (item# 5). Tighten both screw and elbow. Connect nylon tubing (item# 10) first to mounting elbow and then to lanyard valve. Next connect tubing to lanyard and run tube down to tank location.

6. Replace trim panel.

#### TANK ASSEMBLY

- 1. Select mounting location for air tank (item# 14) keeping in mind the orientation of the tank and visibility of the air gage. (See Figure 1 for sample installation)
- Thread brass fitting (item# 29) into brass cross (item# 28), then install brass fitting into either tank outlet. Next thread other brass fitting (item# 12) into brass cross. In remaining (2) outlets of the brass cross, thread tire valve (item# 27), and check valve (item# 11).
- 3. Thread brass tee fitting (item# 13) into remaining tank outlet. Thread the pressure gage (item# 18) and pressure switch (item# 16) into the tee.

CAUTION: Tighten pressure switch and pressure gage on brass hex body only.

- 4. To mount tank drill (2) 11/32 in. diameter holes spaced 4 in. apart in a rigid surface (Tank mounting template). Insert tank studs through the holes and secure with locknuts (item# 15).
- 5. Connect tube from lanyard to fitting #12 in item #28.

#### COMPRESSOR ASSEMBLY

- 1. As shown in Figure 2, slide the (2) grommets (item# 23) into slots. Next push the (2) brass eyelets (item# 22) into the grommets. Pull the (4) bumpers (item# 25) through the (4) round holes on the bracket.
- 2. Clamp compressor head and install brass fitting (item#12) into air outlet as shown in figure 1.
- 3. Mount compressor on rigid support. Do not mount on fender well, firewall or other flexible material. Do locate compressor in area with good air flow and away from road surface to avoid excessive water and dirt conditions.
- 4. Mounting requires (2) holes spaced 2- 3/16 in. apart, each having a diameter of 7/32 in. (Compressor mounting template)
- 5. To mount compressor, insert 10-32 bolt (item# 21) through the brass eyelet and through the 7/32 in. hole. Secure with the 10-32 nut (item# 24) as shown in figure 2. Do not over tighten mounting bolts.
- 6. Connect nylon tubing from air outlet fitting to the check valve (item #11) on the tank as shown in Figure 1.

#### ELECTRICAL ASSEMBLY

1. As shown in Figure 1 connect orange (+) wire from compressor motor to either pressure switch terminal. Next, connect fuse holder (item#26) to the other pressure switch terminal. Install other end of fuse holder to "ignition activated" accessory terminal in fuse panel. Attach motor's black wire (-) to metal ground.

**NOTE:** Compressor starts automatically when pressure drops below 110 psi. If more than 4 minutes are required to pump tank to full pressure (110-135 psi) with engine running and compressor does not shut off, check all connections with soapy water or bubble solution for leaks. Use thread sealant on all uncoated pipe threads. **Maximum cycle time 7 minutes with 30 minute cool down**.

CAUTION: Check local noise abatement ordinances to avoid legal violations.

## **INSTALLATION INSTRUCTIONS FOR MODEL H00962EA**

All Hadley products carry a limited warranty for 12 months from date of purchase. We will repair or replace, at our option, defects in material and workmanship during that period when product and proof of purchase are returned to our service department at the address below.



Hadley Products Attn: Service Department 2851 Prairie SW, Suite D Grandville, MI 49418

Service Department: (616) 249-8462 Main: (616) 530-1717 Fax: (616) 530-3283 www.service@hadleyadvantage.com

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Fi	gure 1 INSTALLATION FOR MODEL		PARTS LIST	_
		TEM	DESCRIPTION	Q
		1	5/16-18 X 1 1/4" HEX HEAD BOLT	t
		2	HORN ASSEMBLY	t
		3	MOUNTING GASKET	T
		4	LOCKWASHER	Γ
		5	HEX NUT	Γ
	MOUNTING REMOTE MOUNTING COMPONENTS	6	TENSION WASHER	T
	(3) SURFACE REF.	7	LANDYARD ASSEMBLY	
	*- IMPORTANT: REVIEW ALL INSTRUCTIONS, INSTALLATION	8	COMPRESSION NUT	Γ
	DIAGRAMS AND PART LIST BEFORE	9	BRASS INSERT	
	Starting Installation	10	1/4" DIA. NYLON TUBING	
		11	CHECK VALVE	
		12	7/16-24 & 1/8 NPT COMPRESSION FITTING	
		13	$1/8\mathchar`-27$ NPTF BRASS TEE FITTING	
		14	AIR TANK	
	×1 X_10	15	5/16-18 UNC LOCKNUT	
		16	PRESSURE SWITCH	
		17	1/4" RECEPTACL TERMINAL	
		18	PRESSURE GAUGE 0-160psi	
		19	NUMBER BREAK FOR CLARITY	-
		20	COMPRESSOR 1/6 hp, 12 VDC	$\perp$
			#10-32 UNF X 1.5" BOLT	
		22	EYELET	$\perp$
		23	GROMMET	
		24	#10-32 UNF HEX NUT	$\perp$
		25	BUMPER	$\perp$
			FUSE & FUSE HOLDE ASSEMBLY	
		27	TIRE VALVE	$\perp$
		28	CROSS	
		29	CLOSE NIPPLE	
		30	PIPE THREAD SEALANT (TUBE REQ'D: 01)	$\downarrow$
		31	16 GA. WIRE	$\perp$
		32	MOUNTING ELBOW	$\downarrow$
			#10-32 X 1/2" TYPE 23 PAN HEAD SELF TAPPING SCREW	
	***	34	MOUNTING BRACKET	
	(14) CONNECT TO BLACK WIRE (-) IGNITION ACTIVATED	35	HEX JAM NUT	
	CONNECT TO GROUND-/ CONSTRAINAL IN	36	WIRE SPLICE CONNECTOR	
	THE VEHICLE FUSE BOX.			

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