

# HEAD REPLACEMENT KIT REMOVAL AND INSTALLATION INSTRUCTIONS FOR COMPRESSOR MODEL 850

IMPORTANT: REVIEW ALL INSTRUCTIONS,  
PARTS LISTS, & DIAGRAMS BEFORE STARTING

## REMOVAL

1. SECURE COMPRESSOR IN VISE OR OTHER SECURING DEVICE.
2. REMOVE THE FOUR SCREWS ON THE HEAD AND LIFT HEAD OFF (SEE FIGURE 1).
3. DO NOT REMOVE THE BRASS SLEEVE PIECE.



FIGURE 1

## INSTALLATION

1. MAKE SURE O-RING IS IN GROOVE IN BOTTOM OF HEAD AS SHOWN IN FIGURE 2.
2. PLACE HEAD SO THAT THE SLEEVE FITS INTO THE GROOVE IN THE BOTTOM OF THE HEAD. BE AWARE OF THE DIRECTION OF THE HEAD, FIGURE 1 SHOWS TYPICAL DIRECTION.
3. TORQUE THE FOUR SCREWS TO 50 IN-LBS IN A CROSS PATTERN SO HEAD WILL SEAT LEVEL.

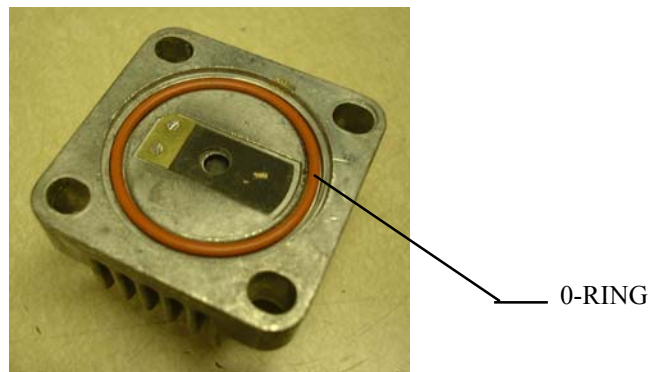


FIGURE 2

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Hadley Products  
2851 Prairie S.W., Suite D  
Grandville, MI 49418



[www.hadley-products.com](http://www.hadley-products.com)

Service Department: (616) 249-8462  
Main: (616) 530-1717  
Fax: (616) 530-3283

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